



Dart Aerospace Ltd.
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**D117-1044-113-Rework
Job Sheet 170685**



Part No: D117-1044-113-Rework

Job Qty: 1 ea

Part Name: QR Basket Provision Mounting Installation, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D117-1044-113-) IIN-D117-1044 REV.B IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/23/18	0.00	0.00	Start Up Stores/Pkg-1		SMB
110	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging1-1		SMB
130	QC	1 pcs		1/23/18	0.00	0.00	QC4		M.D.
135	DC	1 pcs		1/23/18	0.00	0.00	DC		M.D.
140	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-1		M.D.
150	QC21-FG	1 Ea		1/23/18	0.00	0.00	QC21		M.D.

Part Op 90 - Ra72

Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-1044-113 CHG 001

140 - Identify and pack for shipping as per PPP D117-1044-113 Location:in QC Quarantine for RA72 PPP

Rev: _____

Fg.001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5549-011-Rework ✓	Fwd Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5035885
D5549-013-Rework ✓	Aft Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5035883
D117-1044-111-Rework ✓	Crosstube Adapter	1 Ea (1 ea)	90-Start up Operation	5036412

Part Specifications

Specifications could not be found.

Plex 1/18/18 12:59 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____ Step #: _____ QTY Effective : _____ MRB (QS1042) Approval _____

Descripti S036548 QR Basket Provision Mounting Installation, LH PART NO: D117-1044-113 Original Serial #: S036548 Revision: REWORK Operation: Start up Operation Change No: CHG001	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Completed By Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____
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Root Cause Environment ☐ No Re-vel ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Se ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	s/ Surge ram ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					